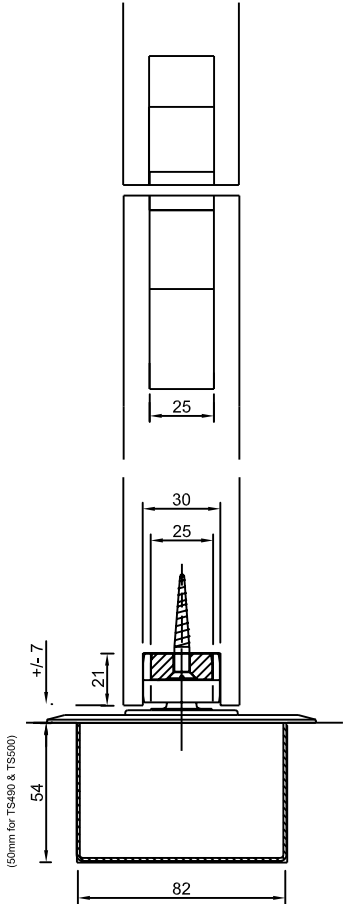
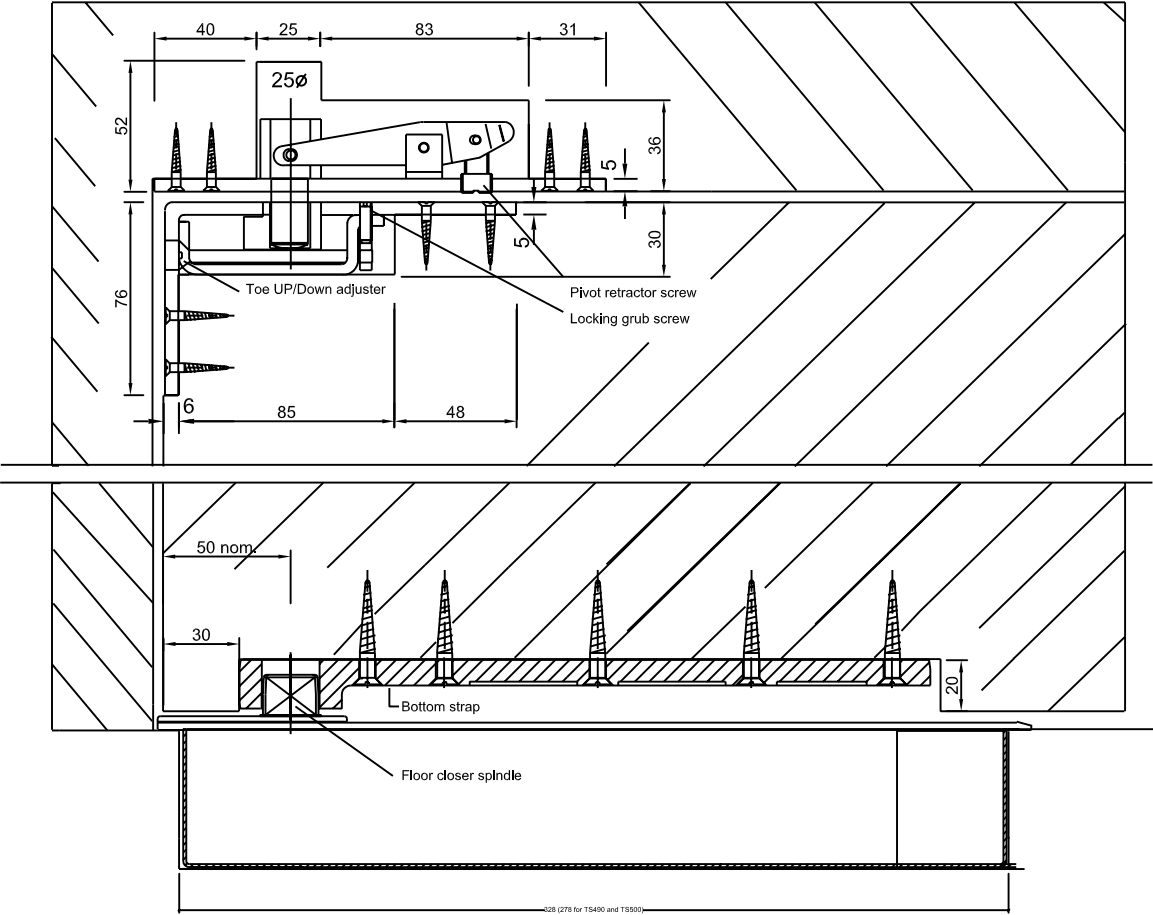
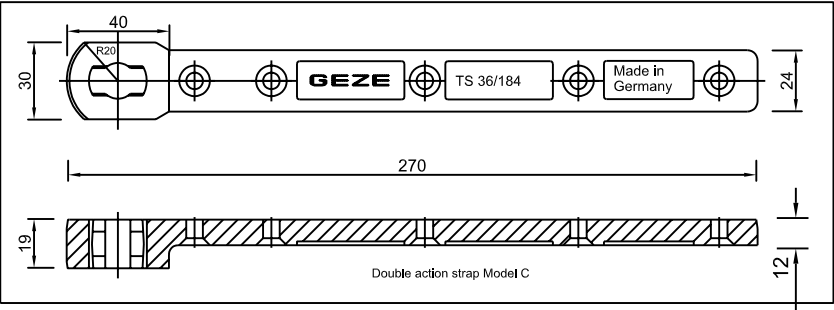
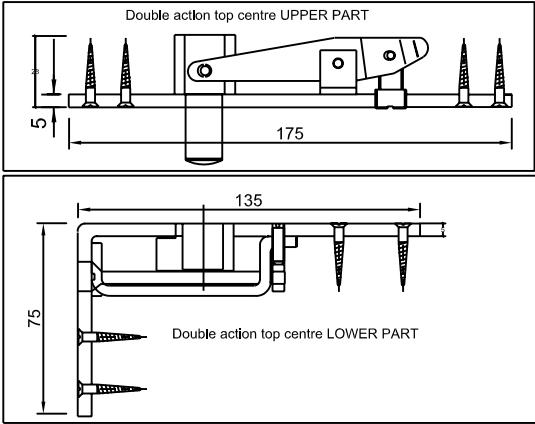


FITTING INSTRUCTIONS

- 1. Cut out frame, door top rail and door bottom rail as per diagram
- 2. Screw all parts into position with screws provided and retract top pivot
- 3. Load door onto floor closer spindle and position under top pivot
- 4. Lower top pivot into receiving hole
- 5. Check position of door in relation to frame and adjust accordingly
- 6. Tighten all clamping screws and top centre grub screw.
- 7. Open door to full extent and adjust closing speed and supplementary valves
- 8. Fit cover plate to floor spring
- 9. See adjusting instructions relating to each type of floor closer.



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SB	A	-----	Reason for change
Drawn	Rev	Date	
Drawing No.	App'd	Scale	Date
TBUK/BAU/FITDA	-	NTS	05.01.04
Title	TS 550 WITH DOUBLE ACTION FITTINGS		



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